

TOPGEAR Workshop: "Challenges and good practices for carbon footprint identification in very early development stages of automotive products"

March 2024, Hanno Bachler, Global R&D, Life Cycle Engineering

- Intro What are the current and future regulatory requirements of carbon footprint identification for companies?
- Q5 What is the importance of LCA in product development from an industry perspective?
 - i. How can companies reduce CO2 in product development?
 - ii. What are the future challenges for companies in terms of product sustainability?





1. What are the current and future regulatory requirements of carbon footprint identification for companies?



Circular Economy Action Plan

CEAP - EC-Website

COMMUNICATION FROM THE COMMISSION TO THE EUROPEAN PARLIAMENT, THE COUNCIL, THE EUROPEAN ECONOMIC AND SOCIAL COMMITTEE AND THE COMMITTEE OF THE REGIONS

A new Circular Economy Action Plan - For a cleaner and more competitive Europe

- Adopted in 2020 and is one of the building blocks of the European Green Deal
- It targets how products are designed, promotes circular economy processes, encourages sustainable consumption, and aims to ensure that waste is prevented and the resources used are kept in the EU economy for as long as possible.
- Requirements on usage of "recycled material"

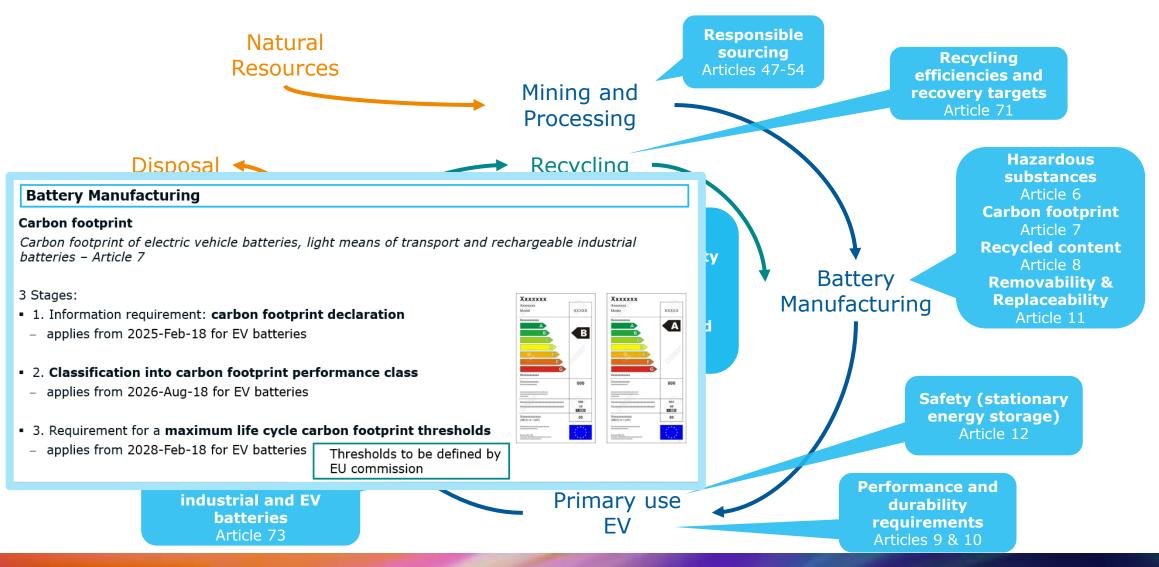
Key Points:

- Battery Regulation
- End-of-Life Vehicles directive → regulation
- Comprehensive European Strategy on Sustainable and Smart Mobility → applying product-as-service solutions to reduce virgin material consumption, use sustainable alternative transport fuels, optimise infrastructure and vehicle use, increase occupancy rates and load factors, and eliminate waste and pollution.

Battery Regulation Requirements

Confidential

/ 5



Jörg Mathe; Alexandra Holzer; Stephanie Flitsch, Stefan Still | DBS | 07 Juni 2023 | AVL 🎇



Ecodesign for sustainable products regulation (ESPR)

Ecodesign for sustainable products regulation:

<u>ESPR – EC-Website</u>

 The proposal for a new Ecodesign for Sustainable Products Regulation, published on 30 March 2022, is the cornerstone of the Commission's approach to more environmentally sustainable and circular products.

The proposal builds on the existing Ecodesign Directive, which currently only covers energy-related products.

- It sets ecodesign requirements for specific product groups to significantly improve their circularity, energy performance and other environmental sustainability aspects; performance and information requirements for almost all categories of physical goods placed on the EU market
- **DPP:** digital product passport \rightarrow information about products' environmental sustainability;
- Scope: e.g tyres, lubricants, trucks and sub-components

Latest update:

→ The Council compromise text say's that motor vehicles should not be regulated as a priority (Whereas 42 & 103): "Product groups which under Union law are already subject to comprehensive provisions which also include specific environmental requirements, such as for example motor vehicles, should not to be prioritised for the establishment of ecodesign requirements."

REGULATION on circularity requirements for vehicle design and on management of end-of-life vehicles

1	2	3	4	5	6
Electric vehicle batteries	E-drive motors	Components, parts and materials containing fluids and liquids	Parts and components for mandatory removal	Parts and components containing critical raw materials*	Digitally- coded components and parts
Number Location Weight	Number Location Weight	For parts and materials, incl. airbags, tanks, air conditioning	For 19 parts and components, incl. Batteries, engines, wheels,	Information requirements for critical raw materials (34	Number Location Technical
Battery chemistry type Instructions for safe discharging	Type of permanent magnets	systems, and refrigerants: Presence of lead mercury, cadmium.or	headlights and dashboards: Number Location	materials listed in the CRM Act) not further specified	instructions on access, removal and replacement Description on functionality, interchangeability with specific parts and components of other makes and models Contact point of the manufacturer for technical assistance
Technical instructions on removal and replacement	Tools required for access, removal and replacement	Availability of best treatment techniques	Technical intructions on removal and replacement		
Tools required for access, removal and replacement					

- amending Regulations (EU) 2018/858 and 2019/1020 and repealing Directives 2000/53/EC and 2005/64/EC (i.e. ELV Directive and 3R-type approval directive)
- Based on 2022 ESPR (ecodesign) and 2023 battery regulation
- Proposal issued in July 2023
- Start: 7 years after coming into force of the regulation (2031?)
- CVP, Euro7 might contain an EVP (environmental vehicle passport)
- (Likely) Content:
 - General vehicle information
 - Upstream information (e.g. Scope 3 emissions, supply chain due diligence, ...)
 - Vehicle use information
 - Downstream information

Source: WEF paper , Enabling automotive Circularity through DVPs



Q5 - What is the importance of LCA in product development from an industry perspective? TOPGEAR workshop, 14 March 2024



Review on HD LCA Studies HDV LCA figures

	Typical ranges of global warming potentials for HDVs Based on literature research, values rounded		
	ICE powertrain	(9 –) 20t – 25 ¹ CO2e	
Production	HEV/PHEV powertrain	(15 –) 25t - 30 CO2e	
	BEV powertrain	(45 –) 100t - 150 CO2e	
	Diesel truck	1.000 – 2.000t CO2e	
Use phase	BEV	450 – 1.000t CO2e (optimization due to energy mix not considered)	
	BEV potential (until 2040)	40 – 60% CO2e(due to production processes, technology and energy mix)	
Optimization potential	Alternative fuels potential	0 - 25% (50%, 90%) CO2e (depending on fuel and production pathway)	
	Hybrid powertrain potential	5 - 15% (25%) CO2e	

Source: AVL, HD-LCA study

1...values rounded, values in brackets show outlier values

internal / 11

LCA Methodology

- A Life Cycle Assessment is a methodology, defined in ISO14040 and 14044, to assess the environmental impacts for various environmental categories associated with all stages of the entire life cycle of a product, a process, or a service.
- A LCA materi value
- The fir include
 bound
- support in avoiding burden shifts
- identify environmental or energy consumption hotspots

CO2-

EoL Phase

requirements and limitations, allocation method, impact categories.

- The Interpretation should include the identification of significant issues, evaluation of the study reg. completeness and sensivity, and conclusions, limitations and recommendations.
- ➢ Hence, a LCA can
 - support in avoiding burden shifts

Hence, a LCA can

identify environmental or energy consumption hotspots

 Eutrophication Potential: expressed as PO4 equivalents [kg]; → Over-fertilization of the soil or water;

Use Phase

Interpretation

- Ozone Depletion Potential: expressed as R11 equivalents [kg]; → Thinning of the ozone layer in the upper atmosphere;
- Photochemical Ozone Creation Potential: ("Summer Smog"), expressed as ethene equivalents [kg]; → Ozone formation in the lower atmosphere;
- Human toxicity

Production Phase

Goal and Scope

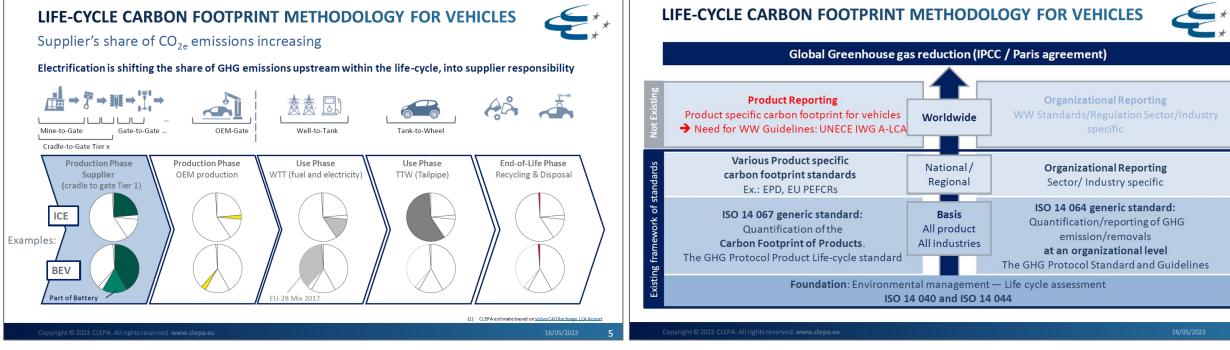
Definition

Inventory

Analysis

- Ecotoxicity (water, marine, terrestrial)
- Energy consumption, e.g. Primary energy: [M]], renewable and fossil energy sources (on the input side)
- Depletion of abiotic resources: elements and fossil fuels

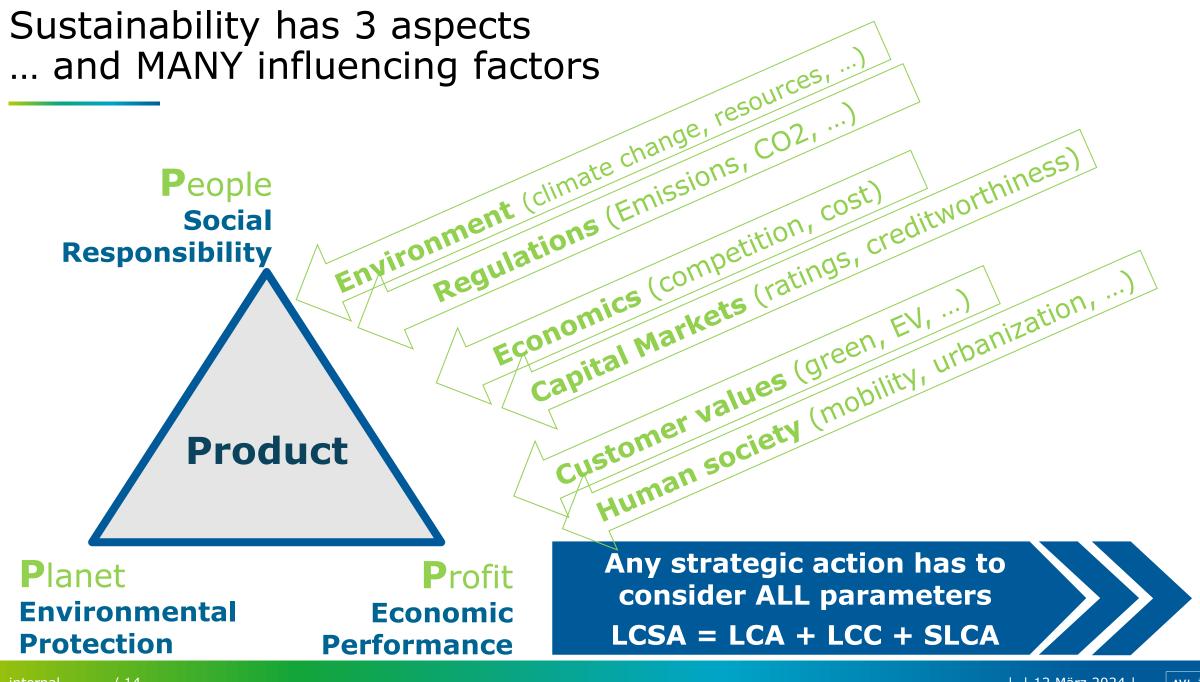
UN ECE GRPE IWG Vehicle LCA



- Initiated by the UN
- Supported by EC, US, China, Japan, South Korea
- Strong cross-industry alliance including major OEMs, associations
- Life cycle carbon footprint methodology for vehicles

- Sub-groups for production (materials, parts, assembly), use phase (WTT for fuels & energy, WTW for vehicles), end-of-life
- Quantify & verify actual CO2eq emissions, considering existing norms and methodologies, creating standard inventories, set of rules & guidelines



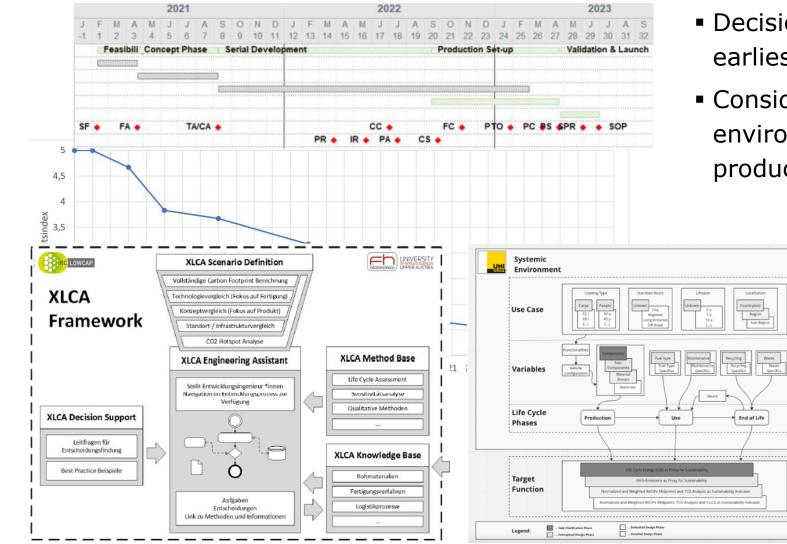


Future challenges for companies in terms of product sustainability?



- Offer phase: CO2-production phase requested
- Carbon footprint on company level vs. on product level
- LCI, database
- SW for as-far-as-possible automated PEF/LCA calculation
 - Materials unknown in early development phase
 - Production processes unknown for long, energy sources?
 - Production location
- Awareness of the importance for sustainability (IP, KPI, existance/measurement of data)
- Sustainability vs. cost
- Global supply chain, multiple suppliers for one part
- Carbon footprint is only a very first step

Uncertainty score and implementation of LCA in early development phase



- Decision possible and feasible for earliest meaningful calculation of LCA
- Consideration of uncertainty score of environmental footprint, depending on product maturity

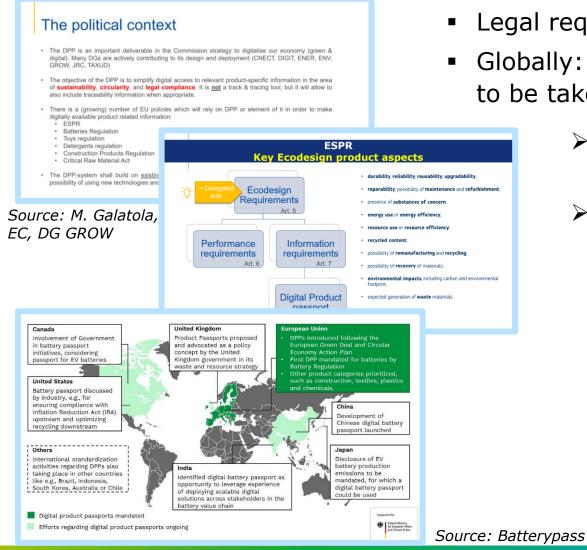
CD

Availability of Material Technology

Policy

- Covering the entire life cycle
- BoL (production, materials, manufacturing, energy demands, location)
- MoL (usage profiles, lifespan, maintenance)
- EoL (SoH, recycling/ refurbishment, location)

Each Challenge offers an oportunity



- Legal requirements are a challenge
- Globally: many more, and different requirements have to be taken into account
 - The effect of ecodesign, battery regulation, CRMA can be evaluated via LCA/PEF
 - LCA/PEF results will be documented & visualized via DPP/DBP



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Thank you



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